HTG128128Z

LCD Module User Manual

Shenzhen HOT Display Technology Co., Ltd.

Rev.	Descriptions	Date
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1. Basic Specifications

1.1 Display Specifications

1>LCD Display Mode : FSTN, Positive, Transflective

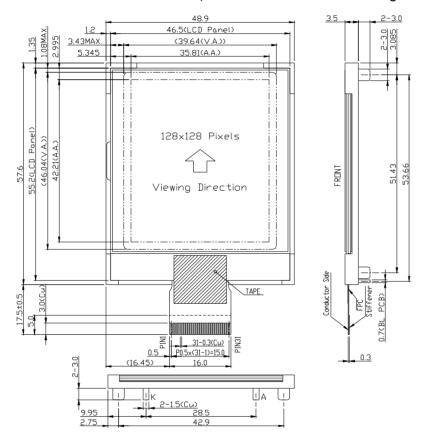
2>Viewing Angle : 6H

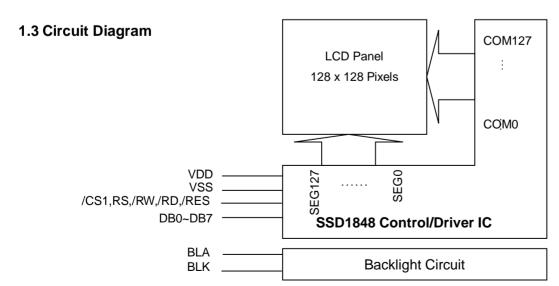
3>Driving Method : 1/128 Duty, 1/12 Bias

4>Backlight : Blue

1.2 Mechanical Specifications

1>Outline Dimension : 48.9 x57.6x3.5mm (See attached Outline Drawing for Details)





1.4 Interface Description

Pin No.	Pin Name	Function
1	PS0	Interface Control. (H:Parallel; L: Serial)
2	PS1	Interface Mode Control.(H:8080 or 3wire; L:6800 or 4wire)
3	/CSB	Chip selection input
4	/REST	Reset Signal
5	RS	Data/Command control.
6	/WR	Write (W/R) control signal input.
7	/RD	Read (/RD) control signal input.
8~15	DB0~DB7	8-bit Date bus
16	VDD	Power supply voltage (3.3v)
17	VSS	Negative power supply(0V)
18	VOUT	Voltage converter input / output pin
19	CAP4+	Capacitor 4 positive connection pin for voltage converter
20	CAP4-	Capacitor 4 negative connection pin for voltage converter
21	CAP3+	Capacitor 3 positive connection pin for voltage converter
22	CAP3-	Capacitor 3 negative connection pin for voltage converter
23	CAP2+	Capacitor 2 positive connection pin for voltage converter
24	CAP2-	Capacitor 2 negative connection pin for voltage converter
25	NC	
26	C1+	Capacitor 1 positive connection pin for voltage converter
27	C1-	Capacitor 1 negative connection pin for voltage converter
28	NC	
29	NC	
30	NC	
31	NC	

2. Absolute Maximum Ratings

Items	Symbol	MIN.	MAX.	Unit	Condition
Supply Voltage	Vdd	-0.3	+3.3	V	
Supply Voltage	VLCD	-0.3	+15.0	V	
Input Voltage	Vin	-0.3	VDD+0.3	V	
Operating Temperature	Тор	-0	+50	$^{\circ}$	
Storage Temperature	Tst	-10	+60	$^{\circ}$	

3. Electrical Characteristics

3.1 DC Characteristics

Symbol	Parameter	Test Condition	Min	Тур	Max	Unit
V_{DD}	System power supply pins of the logic block Range	Recommend Operating Voltage Possible Operating Voltage	2.4	2.7	3.3	V
V_{DDIO}	System power supply pins of logic block Range	Recommend Operating Voltage Possible Operating Voltage	1.7	9	V_{DD}	V
V _{CI}	Booster Reference Supply Voltage Range	Recommend Operating Voltage Possible Operating Voltage	V_{DD}		3.3	V
I _{AC}	Access Mode Supply Current Drain (Vei Pins)	V _{CI} = 2.775V, Voltage Generator On, 6X DC-DC, Write accessing, Tcyc =5MHz, Frame Freq.= 35Hz, Display On, no panel attached.	67.	450	550	μА
I_{DP}	Display Mode Supply Current Drain $(V_{ci} Pins)$	V _{CI} = 2.775V, V _{OUT} = 12V, Voltage Generator On, 6X DC-DC Converter Enabled, R/W(WR) Halt, Frame Freq.=35Hz, Display On, no panel attached.	150	260	450	μА
I _{SLEEP}	Sleep Mode Supply Current Drain (V _{DDIO} , V _{DD} and V _{CI} Pins)	V _{C1} = 2.775V, LCD Driving Waveform Off, Oscillator Off, R/W(WR) halt. (25°C)	-	0.5	2	μА
I _{StandBy}	Stand By Mode Supply Current Drain (V _{DDIO} , V _{DD} and V _{CI} Pins)	V _{C1} = 2.775V, Oscillator On, LCD Driving Waveform Off	20	38	70	μА
	LCD Driving Voltage Generator Output $(V_{out} Pin)$	Display On, Voltage Generator Enabled, DC-DC Converter Enabled, Typ. Osc. Freq., Regulator Enabled, Divider Enabled.	-	-	15	V
V _{OUT}	V _{OUT} Converter Efficiency	4X boost, no panel loading 5X boost, no panel loading 6X boost, no panel loading 7X boost, no panel loading	-	99 96 95 92	99 99 99 98	%
V _{OH1}	Logic High Output Voltage	Iout=-100uA	0.9*V _{DDIO}	-	V_{DDIO}	V
V _{OLI}	Logic Low Output Voltage	Iout=100uA	0.0		0.1*V _{DDIO}	V
VIHI	Logic High Input voltage		0.8*V _{DDIO}		V_{DDIO}	V
V _{IL1}	Logic Low Input voltage		0.0	-	0.2*V _{DDIO}	V
I _{OH}	Logic High Output Current Source	$Vout = V_{DD}-0.4V$	50	-	2000000	μА
I _{OL}	Logic Low Output Current Drain	Vout = 0.4V	-		-50	μA
I _{OZ}	Logic Output Tri-state Current Drain Source		-1	75	1	μA
I_{IL}/I_{IH}	Logic Input Current		-1	-	1	μA
C _{IN}	Logic Pins Input Capacitance		-	5	7.5	pF
ΔV_{OUT}	$Variation of V_{OUT}Output (V_{DD} is fixed)$	Regulator Enabled, Internal Contrast Control Enabled, Set Contrast Control Register = 0	-	+/-2	-	%
TC0	Temperature Coefficient 0 (POR)	W. L	-0.03	-0.01	0.00	%/°C
TC1	Temperature Coefficient 1	Voltage Regulator Enabled	-0.07	-0.06	-0.05	%/°C

3.2 LED Backlight Circuit

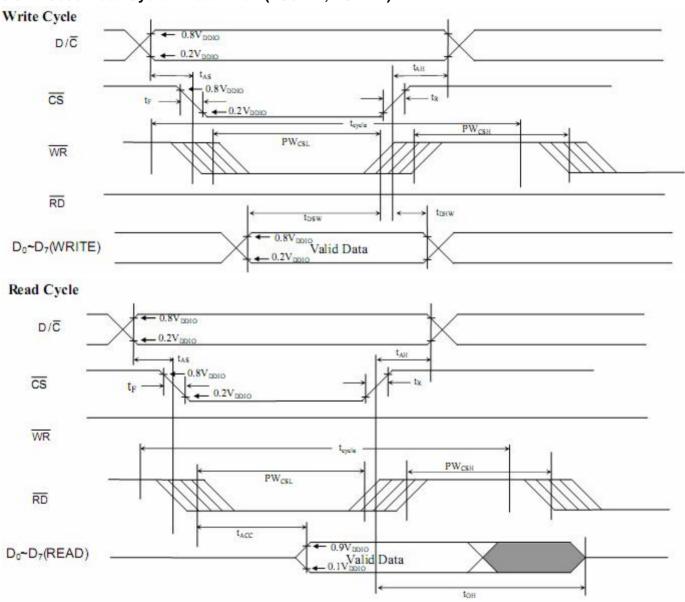
 $Vss = 0V, Top = 25^{\circ}C$

Items	Symbol	MIN.	TYP.	MAX.	Unit	Condition
Forword Voltage	Vf BLA	-	2.0	3.3	V	2.0V
Forword Current	If BLA	15	20	30	mA	2.0V

3.3 AC Characteristic

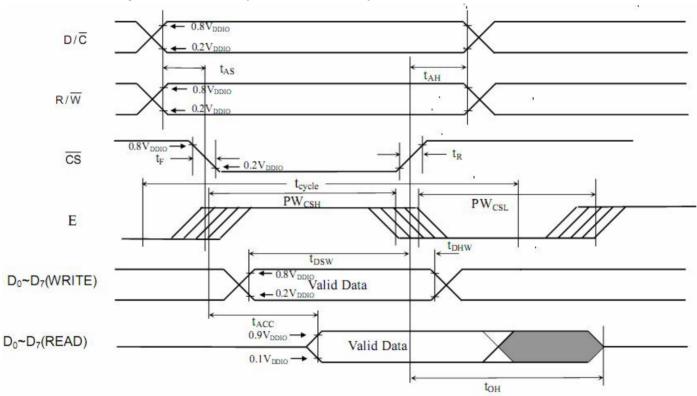
Symbol	Parameter	Test Condition	Min	Тур	Max	Unit
F_{FRM}	Frame Frequency for: 130 x 130 MUX Mode	V _{CI} =2.775V, Display ON, Internal Oscillator Enabled		56.4	90	Hz

3.3.1 8080 Mode System Bus Time (PS0 = H, PS1 = L)



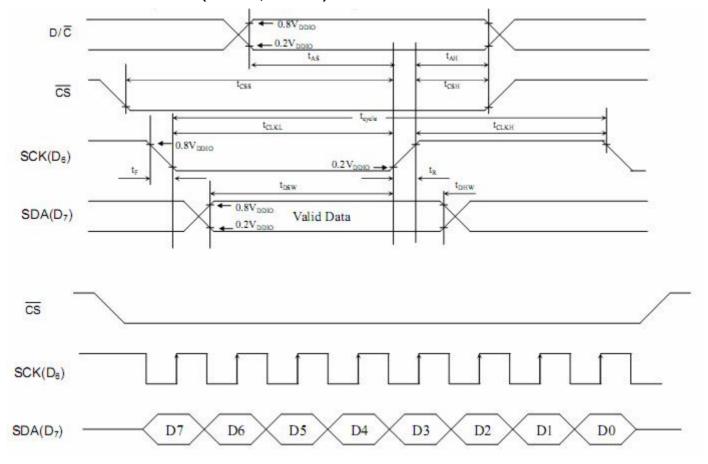
Symbol	Parameter	Min	Тур	Max	Unit
t _{cycle}	Clock Cycle Time (write cycle)	[] 1:5 4 8	100	-	ns
PW _{CSL}	Control Pulse Low Width	<u> </u>	50	2	ns
PW _{CSH}	Control Pulse High Width		50	175	ns
t _F	Fall Time			10	ns
t _R	Rise Time	<u>jj</u> :5 4 3	-	10	ns
t _{AS}	Address Setup Time		10	2	ns
t _{AH}	Address Hold Time	-	10	15	ns
t _{DSW}	Data Setup Time		60	181	ns
t _{DHW}	Data Hold Time		25	-	ns
t _{ACC}	Data Access Time	0.2	275	45	ns
toH	Output Hold time	li-si	125	27	ns

3.3.2 6800 Mode System Bus Time (PS0 = H, PS1 = H)

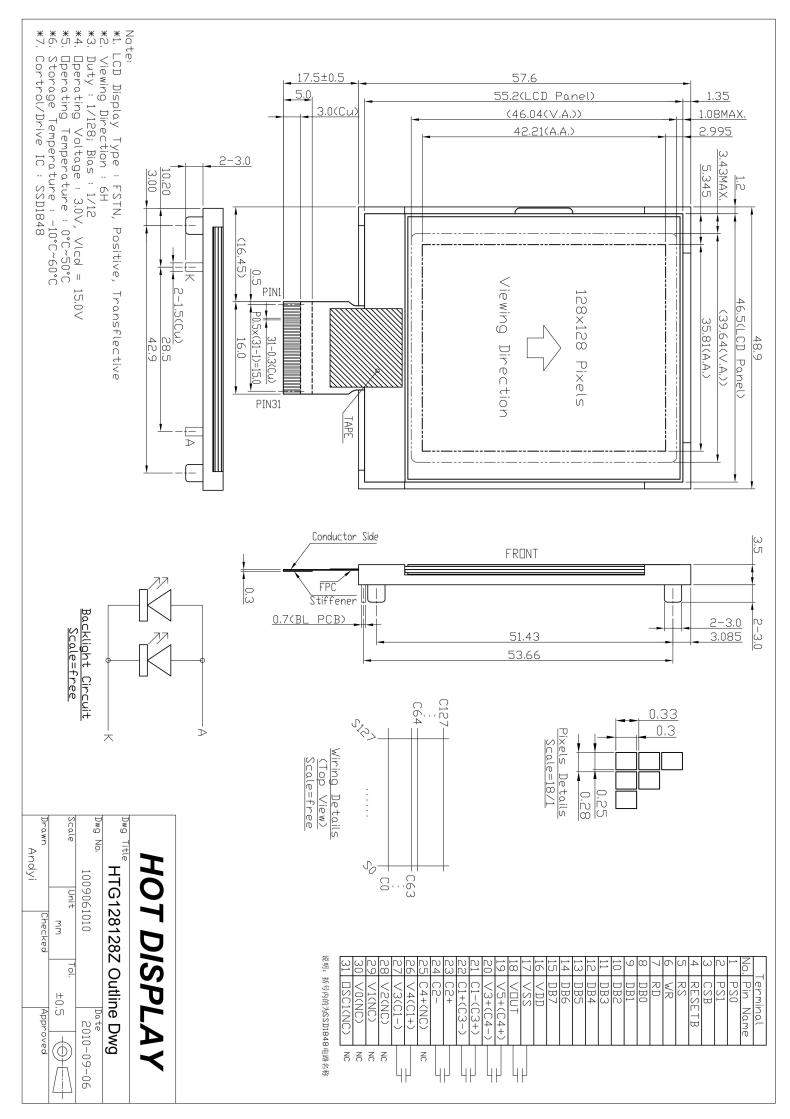


Symbol	Parameter	Min	Тур	Max	Unit
t _{cycle}	Clock Cycle Time (write cycle)	-	100		ns
PW _{CSL}	Control Pulse Low Width	-	50	1.0	ns
PW _{CSH}	Control Pulse High Width	<u> </u>	50		ns
t _F	Fall Time	-	-	10	ns
t _R	Rise Time	-	(=)	10	ns
t _{AS}	Address Setup Time	-	10	-	ns
t _{AH}	Address Hold Time	2	10	320	ns
t _{DSW}	Data Setup Time	-	60	-	ns
t _{DHW}	Data Hold Time		25	155	ns
t _{ACC}	Data Access Time	4	275	-	ns
t _{OH}	Output Hold time	-	125	-	ns

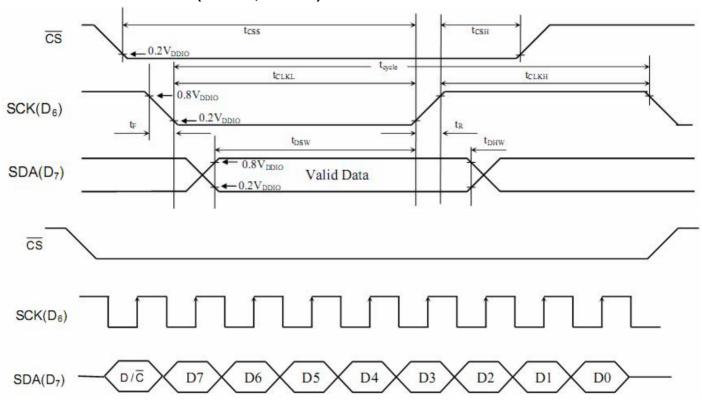
3.3.3 Seiral Interface-4 Wire (PS0 = L, PS1 = H)



Symbol	Parameter	Min	Typ	Max	Unit
t _{cycle}	Clock Cycle Time		100		ns
f_{CLK}	Serial Clock Cycle Time SPI Clock tolerance = +/- 2 ppm	-	10	-	MHz
t _{AS}	Register select Setup Time	20	273	- 8	ns
t _{AH}	Register select Hold Time	30			ns
tcss	Chip Select Setup Time	-	35	-	ns
t _{CSH}	Chip Select Hold Time		50	- 2	ns
tosw	Write Data Setup Time	10	1.7	87	ns
t _{DHW}	Write Data Hold Time	10	1.0		ns
t _F	Fall Time	-11	(¥)	10	ns
t _R	Rise Time		-	10	ns
t _{CLKL}	Clock Low Time		50		ns
tclkh	Clock High Time		50	-	ns



3.3.4 Seiral Interface-3 Wire (PS0 = L, PS1 = L)



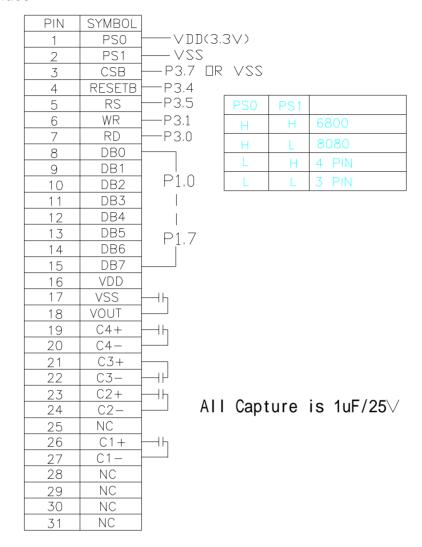
Symbol	Parameter	Min	Тур	Max	Unit
t _{cycle}	Clock Cycle Time	+	100	-	ns
f_{CLK}	Serial Clock Cycle Time SPI Clock tolerance = +/- 2 ppm	1074	10		MHz
t _{CSS}	Chip Select Setup Time	% %#3	35	-	ns
t _{CSH}	Chip Select Hold Time	(1)	50	-	ns
tosw	Write Data Setup Time		35	- 2	ns
toHW	Write Data Hold Time		50		ns
t _F	Fall Time	N=1		10	ns
t _R	Rise Time	(ii)	7.0	10	ns
t _{CLKL}	Clock Low Time		50	-	ns
t _{CLKH}	Clock High Time	3 7 1	50		ns

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4. Function specifications

4.1 The Parallel Interface



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4.2 Basic Operating Sequence **Initialization Sequence**

```
void intial(void)
{
                                                     Comwrite(0xCA); //Driver duty selection
    Comwrite(0xd1); //Internal oscillator ON
                                                     Datwrite(0x00):
    Comwrite(0x94): //exit the sleep mode
                                                     Datwrite(0x20):
    delay(10);
                                                     Datwrite(0x00);
    Comwrite(0xf2);
                                                     Comwrite(0x20);//Set Power Control Registr
    Datwrite(0x00);
                                                     Datwrite(0x0f):
    Datwrite(0x00);
                                                     delay(150);
    Comwrite(0xf7);
    Datwrite(0x00);
                                                     Comwrite(0x81);
   Datwrite(0x0e);
                                                 //Set Contrast Level & Internal Regulator
    Datwrite(0x01);
                                                 Resistor Ratio
   Comwrite(0xBC):
                                                     Datwrite(0x3C): //X5--X0
    Datwrite(0x00):
                                                     Datwrite(0x07); //Y2--Y0
   Datwrite(0x00);
    Datwrite(0x00);
                                                     Comwrite(0x82);
/*---P13 P12 P11 P10*/
                                                     Datwrite(0x01);
/*P10 为上下镜像*/
/*P10 = 0: set page address to normal display*/
                                                     Comwrite(0xFB); //set bias
/*P10 = 1: set page address to inverse display*/
                                                     Datwrite(0x01); //1/12 bias
/*P11 为左右镜像*/
                                                     Comwrite(0xF3): //Bias current,
/*P11 = 0:
                                                     Datwrite(0xc4);
set column address to normal rotation */
                                                     Datwrite(0x15);
/*P11 = 1:
                                                     Datwrite(0x00);
set column address to inverse rotation */
                                                     Datwrite(0x80);
    Comwrite(0x15); //Set Column 0~32
                                                     Comwrite(0xF2);
                                                                       //SET Frame frequency
    Datwrite(1): //start column address
                                                     Datwrite(0x40):
    Datwrite(32); //end column address
                                                     Datwrite(0x04);
                                                     Datwrite(0x10);
    Comwrite(0x75); //Set Page 0~129
                                                     Datwrite(0x01);
    Datwrite(0x00); //start page address
                                                     Comwrite(0xAF); //display on
    Datwrite(0x7f); //end page address
                                                 }
    Comwrite(0x44); //Set 1st Com Line
    Datwrite(0x00);
    Comwrite(0xBB);
    Datwrite(0x01);
```

```
void Comwrite(Uchar com)
{
   CS1=0;
   R S=0:
   W R=0;
   R D=1;
   P1=com;
   W R=1;
   CS1=1;
}
void Datwrite(Uchar dat)
{
   CS1=0;
   R S=1;
   W_R=0;
   R D=1;
   P1=dat:
   W_R=1;
   CS1=1:
}
void Setadd(Uchar xs,ys,Uchar xd,yd)
   xs+=0;
   xd+=0:
   //ys*=14;
   //yd=ys+14;
   Comwrite(0x15);
                    //Set Column 0~32
   Datwrite(xs);
                    //start column address
                    //end column address
   Datwrite(xd);
   Comwrite(0x75);
                    //Set Page 0~129
   Datwrite(ys);
                    //start page address
   Datwrite(yd);
                    //end page address
   Comwrite(0x5c);
}
注: 详细显示据程序请参考<洪泰>提供的参考程序 HTG128128Z-SSD1848-P80 !
    指令说明请查看 SSD1848 IC PDF 资料相关内容!
    如需咨询,请至电: 0755-33671719 陈工
```

5. Inspection Standards

Item	Criterion for defects	Defect type
1) Display on inspection	(1) Non display (2) Vertical line is deficient (3) Horizontal line is deficient (4) Cross line is deficient	Major
	Size Φ (mm) Acceptable number	
	$\Phi \le 0.3$ Ignore (note)	
2) Black / White spot	0.3<Ф≤0.45 3	Minor
	0.45<Ф≤0.6	
	0.6< ⊕ 0 Length (mm) Width (mm) Acceptable number	
	L \leq 10 W \leq 0.03 Ignore	
	5.0≤L≤10 0.03 <w≤0.04 3<="" td=""><td></td></w≤0.04>	
3) Black / White line	5.0≤L≤10 0.04 <w≤0.05 2<="" td=""><td>Minor</td></w≤0.05>	Minor
,	1.0≤L≤10 0.05 <w≤0.06 2<br="">1.0≤L≤10 0.06<w≤0.08 1<="" td=""><td></td></w≤0.08></w≤0.06>	
	L≤10 0.08 <w 1<br="" ≤0.06="">L≤10 0.08<w 2)="" defect<="" follows="" point="" td=""><td></td></w></w>	
	Defects separate with each other at an interval of more than 20mm	
4) Display pattern	B - C -	Minor
	$A+B \le 0.28$ 0 <c <math="" d+e="">\le 0.25 F+G ≤ 0.25</c >	
	2 2	
	Note: 1) Up to 3 damages acceptable 2) Not allowed if there are two or more pinholes every three-fourth inch.	
	Size Φ (mm) Acceptable Number	
	Φ ≤0.7 Ignore (note)	
5) Spot-like contrast	0.7<Ф≤1.0 3 1.0<Ф≤1.5 1	Minor
irregularity	1.0< Φ ≤ 1.5 1 1.5< Φ 0	IVIIIIOI
	Note: 1) Conformed to limit samples.	
	2) Intervals of defects are more than 30mm.	
	Size Φ (mm) Acceptable Number $\Phi \leq 0.4$ Ignore (note)	
6) Bubbles in polarizer	$0.4 < \Phi \leqslant 0.65$	Minor
,	0.65<Ф≤1.2	
7) 0	1.2< Φ 0	
7) Scratches and dent on the polarizer	Scratches and dent on the polarizer shall be in the accordance with "2) Black/white spot", and "3) Black/White line".	Minor
8) Stains on the surface of	Stains which cannot be removed even when wiped lightly	Minor
LCD panel	with a soft cloth or similar cleaning. No rainbow color is allowed in the optimum contrast on state within the active	
9) Rainbow color	area.	Minor
10) Viewing area encroachment	Polarizer edge or line is visible in the opening viewing area due to polarizer shortness or sealing line.	Minor
11) Bezel appearance	Rust and deep damages that are visible in the bezel are rejected.	Minor
Defect of land surface contact	Evident crevices that are visible are rejected.	Minor
	(1) Failure to mount parts	
13) Parts mounting	(2) Parts not in the specifications are mounted	Minor
	(3) For example: Polarity is reversed, HSC or TCP falls off.(1) LSI, IC lead width is more than 50% beyond pad outline.	
14) Part alignment	(1) LSI, IC lead width is more than 50% beyond pad outline.(2) More than 50% of LSI, IC leads is off the pad outline.	Minor
15) Conductive foreign	(1) 0.45<Φ, N≥1	
matter (solder ball,	(2) 0.3<Φ≤0.45, N≥1, Φ: Average diameter of solder ball (unit: mm)	Minor
solder hips)	(3) 0.5 <l, (unit:="" average="" chip="" l:="" length="" mm)<="" n≥1,="" of="" solder="" td=""><td>Minor</td></l,>	Minor
16) Bezel flaw	Bezel claw missing or not bent (1) Failure to stamp or label error, or not legible.(all acceptable if legible)	Minor
17) Indication on name plate (sampling indication label)	(1) Tailore to stamp of label error, of hot regible (all acceptable in regible)(2) The separation is more than 1/3 for indication discoloration, in which the characters can be checked.	Minor

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6. Handling Precautions

6.1 Mounting method

A panel of LCD module made by our company consists of two thin glass plates with polarizers that easily get damaged.

And since the module in so constructed as to be fixed by utilizing fitting holes in the printed circuit board (PCB), extreme care should be used when handling the LCD modules.

6.2 Cautions of LCD handling and cleaning

When cleaning the display surface, use soft cloth with solvent (recommended below) and wipe lightly.

- -Isopropyl alcohol
- -Ethyl alcohol
- -Trichlorotriflorothane

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent:

- -Water
- -Ketene
- -Aromatics

6.3 Caution against static charge

The LCD module use C-MOS LSI drivers. So we recommend you:

Connect any unused input terminal to V_{dd} or V_{ss} . Do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

6.4 Packaging

- -Module employs LCD elements, and must be treated as such. Avoid intense shock and falls from a height.
- -To prevent modules from degradation, do not operate or store them exposed direct to sunshine or high temperature/humidity.

6.5 Caution for operation

- -It is an indispensable condition to drive LCD module within the limits of the specified voltage since the higher voltage over the limits may cause the shorter life of LCD module.
 - -An electrochemical reaction due to DC (direct current) causes LCD undesirable deterioration so that the uses of DC (direct current) drive should be avoided.
- -Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD module may show dark color in them. However those phenomena do not mean malfunction or out of order of LCD module, which will come back in the specified operating temperature.

6.6 Storage

In the case of storing for a long period of time, the following ways are recommended:

- -Storage in polyethylene bag with the opening sealed so as not to enter fresh air outside in it. And with not desiccant.
- -Placing in a dark place where neither exposure to direct sunlight nor light is. Keeping the storage temperature range.
- -Storing with no touch on polarizer surface by any thing else.

6.7 Safety

- -It is recommendable to crash damaged or unnecessary LCD into pieces and to wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.
- -When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well at once with soap and water.